



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY, FLORIDA
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208
T (786) 315-2590 F (786) 315-2599

NOTICE OF ACCEPTANCE (NOA)

www.miamidade.gov/economy

PGT Industries, Inc.
1070 Technology Drive,
North Venice, Fl. 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "670HP" Aluminum Sliding Glass Doors w / Reinforcements

APPROVAL DOCUMENT: Drawing No. **PGT0003 Rev E**, titled "Series 670 H.P. Aluminum SGD-NI", sheets 1 through 10 of 10, prepared by manufacturer, dated 08/05/07 and last revised on 06/08/16, signed and sealed by Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: None: Approved Hurricane Protection devices, complying w/ FBC, as applicable are required.

Limitations:

1. See **table 1**, sheet **4** of this approved drawing set for applicable SGD unit sizes, design pressures, reinforcements, glass types, sill riser for positive DP limit and anchors requirements.
2. Egress operable doors must comply with min clear width per FBC, as applicable.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises** NOA # **15-0106.07** and consists of this page 1 and evidence pages E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda , P. E.**



NOA No. 16-0629.04
Expiration Date: March 24, 2020
Approval Date: July 28, 2016
Page 1

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7/21/16

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections (See test report below).
2. Drawing No. **PGT0003 Rev E**, titled "Series 670 H.P. Aluminum SGD-NI", sheets 1 through 10 of 10, prepared by manufacturer, dated 08/05/07 and last revised on 06/08/16, signed and sealed by Lynn Miller, P.E.

B. TESTS

1. REF Test report on 1) Uniform Static Air Pressure Test, per FBC, TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94

Along with marked-up drawings and installation diagram of Aluminum Sliding Glass Doors (w/ TPS, Super, Cardinal & Duraseal Spacers), prepared by Fenestration Testing Laboratory, Inc., Test Reports No(s) **FTL-8717, FTL-8970 and FTL-8968**, dated 02/15/16, 06/07/16 and 06/20/16, all signed & sealed by Idalmis Ortega, P.E

2. Test report on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94.
4) Forced Entry Test, per FBC 2411.3.2.1 (b) and TAS 202-94

Along with marked-up drawings and installation diagram of Aluminum Sliding Glass Doors, prepared by Fenestration Testing Laboratory, Inc., Test Report No **FTL-5987 and FTL-5995**, dated 08/10/09, both signed & sealed by Julio Gonzales, P.E.(submitted under **#11-1018.18/# 09-0826.14**).

3. REF test report **FTL 7825** for Alum XOX SGD per TAS 201, 202 & 203-94 (submitted under **#15-0106.07**).

C. CALCULATIONS (submitted under #15-0106.07)

1. Anchor verification calculations and structural analysis, complying with FBC 5th Addition (2014), prepared by manufacturer, dated 03/05/15, signed and sealed by Lynn Miller, P.E
2. Glazing complies with ASTM E-1300-02, -04 & -09.

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. None

F. STATEMENTS (submitted under #15-0106.07)

1. Statement letter of conformance to and complying with FBC 5th Edition (2014), issued by manufacturer, dated 12/31/14, signed and sealed by Lynn Miller, P. E.
2. Letter of lab compliance, part of the above test reports.

G. OTHER

1. This NOA revises **# 15-0106.07**, expiring March 24, 2020.
2. Test proposal # 16-0152 dated 03/09/16 approved by RER.
3. AAMA's Technical Paper for SGD & Bi-fold doors referenced to FBC 2014 (5th edition).
4. Test proposal dated 6/4/13 & 08/12/13 approved by Jaime Gascon, P.E.
5. Test proposals No(s) **09-0177, 0177-A, B & C** approved by BCCO



Ishaq I. Chanda, P. E.
Product Control Examiner
NOA No. 16-0629.04

Expiration Date: March 24, 2020
Approval Date: July 28, 2016

GENERAL NOTES: SERIES 670 H.P. NON-IMPACT SLIDING GLASS DOOR

1. GLAZING TYPE OPTIONS: (GLASS RECIPES ARE FROM EXTERIOR TO INTERIOR)
G1 - (1) LITE OF 3/16" TEMPERED GLASS.
G1A - (1) LITE OF 1/4" TEMPERED GLASS.
G2 - 1" I.G.: (1) LITE OF 3/16" TEMPERED GLASS + 5/8" AIR SPACE + (1) LITE OF 3/16" TEMPERED GLASS.
G2A - 1" I.G.: (1) LITE OF 1/4" TEMPERED GLASS + 1/2" AIR SPACE + (1) LITE OF 1/4" TEMPERED GLASS.
2. DESIGN PRESSURES: A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E 1300.
B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES ASTM E 1300.
3. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE. FOR ANCHORAGE DETAILS SEE SHEET 6.
4. SHUTTERS ARE REQUIRED.
5. INSTALLATION SCREWS, FRAME AND PANEL CORNERS TO BE SEALED WITH NARROW JOINT SEALANT.
6. REFERENCES: TEST REPORTS FTL-5987 AND FTL-5995, DATED 08/07/09 AND FTL-7825.
ELCO TEXTRON NOA, ANSI/AF&PA NDS FOR WOOD CONSTRUCTION AND ADM, ALUMINUM DESIGN MANUAL
7. THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
8. DOOR SIZES MUST BE VERIFIED FOR COMPLIANCE WITH EGRESS REQUIREMENTS PER FLORIDA BUILDING CODE, AS APPLICABLE.
9. CONFIGURATIONS: STRAIGHT DOORS - MAXIMUM 2 TRACKS BY 9 FT. (108") HIGH WITH A MAXIMUM OF FOUR 4 FT. NOMINAL WIDE DOOR PANELS.
SEE EXAMPLE ELEVATION AND PANEL CONFIGURATIONS ON SHEET 7.
D.L.O. WIDTH = NOMINAL PANEL WIDTH - 7"
D.L.O. HEIGHT = NOMINAL PANEL HEIGHT - 8.25"

DESIGN PRESSURE CHART (PSF)

SEE TABLES 1 & 1A, SHEET 4

NOA DRAWING MAP

SHEET

GENERAL NOTES.....	1
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NOTES PERTAINING TO ANCHORAGE DETAILS ON SHEET 5-6:

1. FOR CONCRETE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED ELCO 1/4" OR 5/16" ULTRA CON (FORMERLY TAPCON) CONCRETE SCREWS OR 1/4" ELCO SS4 CRETE-FLEX. SEE TABLE ON THIS SHEET FOR EMBEDMENT, EDGE DISTANCE AND SUBSTRATE REQUIREMENTS.
2. FOR WOOD APPLICATIONS USE #12 STEEL SCREWS (G5). 1/4" ELCO SS4 CRETE-FLEX MAY BE USED INSTEAD OF #12 SCREWS.
3. WOOD BUCKS DEPICTED AS 1x ARE LESS THAN 1 1/2" THICK. 1x WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2x ARE 1 1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.
4. FOR ATTACHMENT TO ALUMINUM: THE ALUMINUM SHALL BE A MINIMUM STRENGTH OF 6063-T5 AND A MINIMUM OF 1/8" THICK. THE ALUMINUM STRUCTURAL MEMBER SHALL BE OF A SIZE TO PROVIDE FULL SUPPORT TO THE DOOR FRAME SIMILAR TO THAT SHOWN IN THE DETAILS USING 2x WOOD BUCKS. THE ANCHORS SHALL BE #12 SHEET METAL SCREWS WITH FULL THREAD ENGAGEMENT INTO THE ALUMINUM. IF THESE CRITERIA ARE MET, THE FULL DESIGN PRESSURES USING ANCHORAGE REQUIREMENTS SHOWN IN TABLES 1, SHTS. 4, FOR ANCHOR TYPE 4 ARE ACCEPTABLE.
5. IF SILL IS TIGHT TO SUBSTRATE, GROUT OR OTHER MATERIAL IS NOT REQUIRED. IF USED, NON-SHRINK, NON-METALLIC GROUT, 3400 PSI MIN., (DONE BY OTHERS) MUST FULLY SUPPORT THE ENTIRE LENGTH OF THE SILL THAT IS NOT TIGHT TO THE SUBSTRATE, AND TRANSFER SHEAR LOAD TO SUBSTRATE. IF SUBSTRATE IS WOOD, 30# FELT PAPER OR MASTIC IS REQUIRED BETWEEN THE GROUT AND WOOD SUBSTRATE, OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION.

Concrete Screw Anchorage Minimum Embedment and Minimum Edge Distance Requirements							
Type	Dia.	Head and Sill		Jambs			
		Concrete		Un-Grouted CMU		Grouted CMU	
		Min. Emb.	Min. Ed	Min. Emb.	Min. Ed	Min. Emb.	Min. Ed
Elco Ultracon	1/4"	1 3/8	2 1/2	1 1/4	2 1/2	1 3/4	2 1/2
	5/16"	1 3/4	1 1/4	1 1/4	1 9/16	1 3/4	2 1/2
Elco Crete-Flex SS4	1/4"	1 3/4	2 1/2	1 1/4	2 1/2	Not Recommended	

STANDARDS USED:

- 2014 FLORIDA BUILDING CODE (FBC), 5TH EDITION
- ASTM E1300-09
- ANSI/AF&PA NDS-2012 FOR WOOD CONSTRUCTION
- ALUMINUM DESIGN MANUAL, ADM-2010

Concrete Strength Requirements		
Type	Dia.	fc'
Elco Ultracon	1/4"	2700 psi
	5/16"	3500 psi
Elco Crete-Flex SS4	1/4"	3350 psi

Definitions:
Emb. = Embedment
Ed = Edge Distance
Min. = Minimum

CONCRETE SCREWS STRENGTHS:
Fy MIN. = 135 KSI
Fu MIN. = 177 KSI

Masonry Strength Requirements	
Ungrouted CMU	ASTM C-90
Grouted CMU	ASTM C-90 with grout conforming to Sections 2105.2.2.1.2 and R609 of the FBC.

Wood Screws (Head, Sill & Jambs) in.		
Type	Min. Emb.	Min. Ed
#12 Wood Screw	1 3/8"	1"
Elco Crete-Flex SS4	1 3/8"	1"

UNLESS OTHERWISE NOTED

Revised By:	Date:	Revisions:	ADDED SPACERS TO SHEET 3.
JR	05/05/16	E	
Revised By:	Date:	Revisions:	
Revised By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
SMC	08/05/07	RJA	

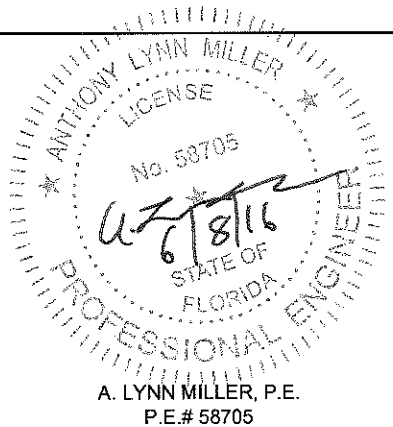
1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

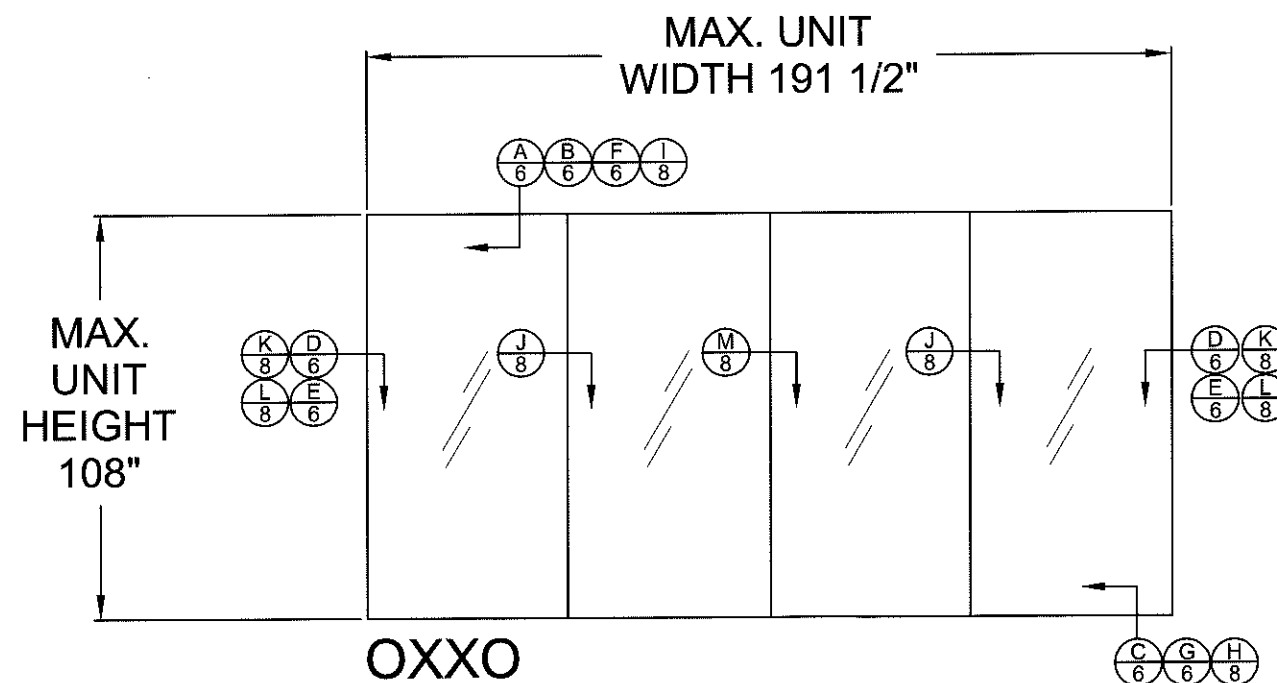
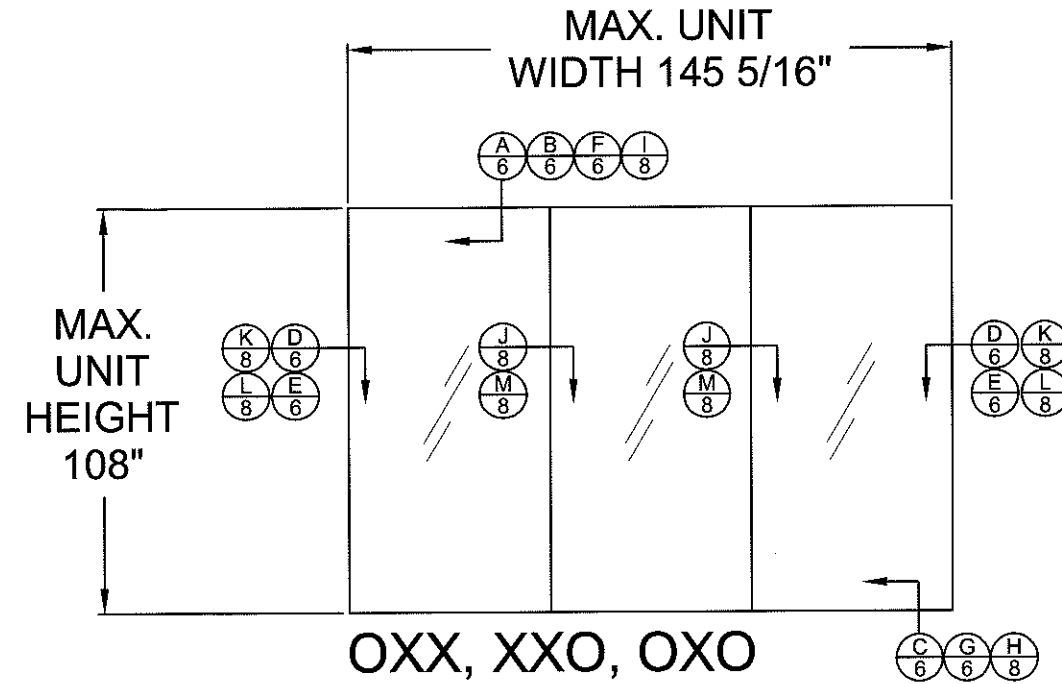
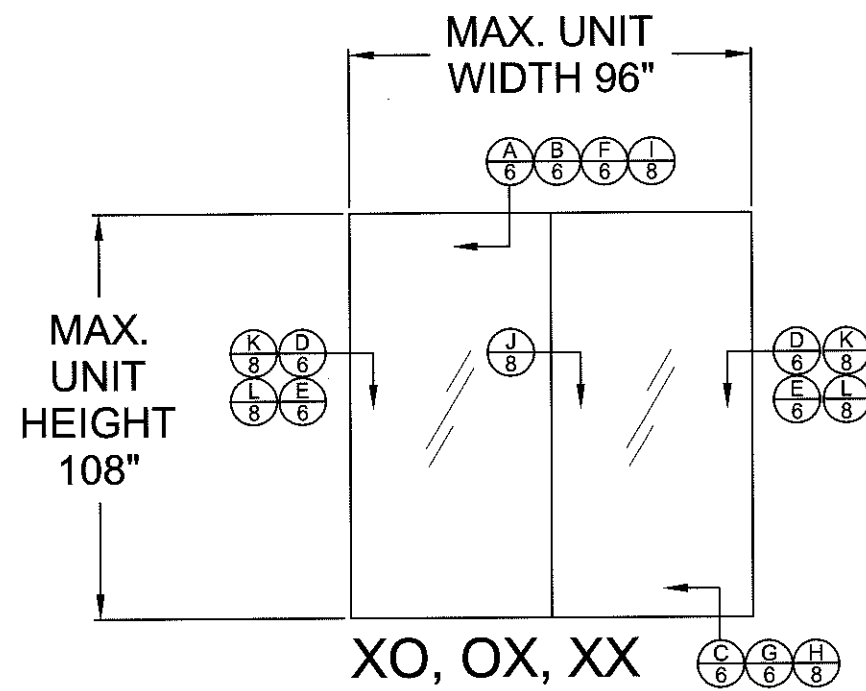
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NOKOMIS, FL 34274



Description:				
GENERAL NOTES AND MAP				
Title:				
SERIES 670 H.P. ALUM. SGD - NON-IMPACT				
Series/Model:	Scale:	Sheet:	Drawing No.	Rev.
SGD670 H.P.	NTS	1 of 10	PGT0003	E

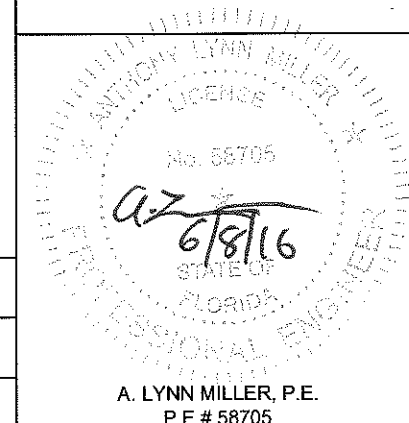
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Building Code
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Expiration Date MAR 24, 2020
By: [Signature]
Mech. Div. Product Control





APPROVED CONFIGURATIONS

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as complying with the Florida
Building Code
Acceptance No. 16-0629-04
Expiration Date 3/24/20
By: [Signature]
Major Dept. Product Control



Revised By:	Date:	Revisions:	
Revised By:	Date:	Revisions:	
Revised By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
SMC	08/05/09	RJA	

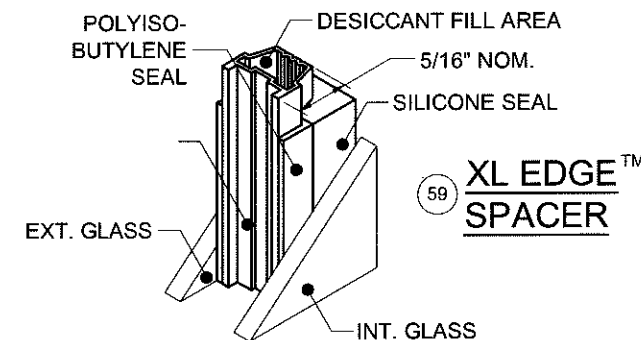
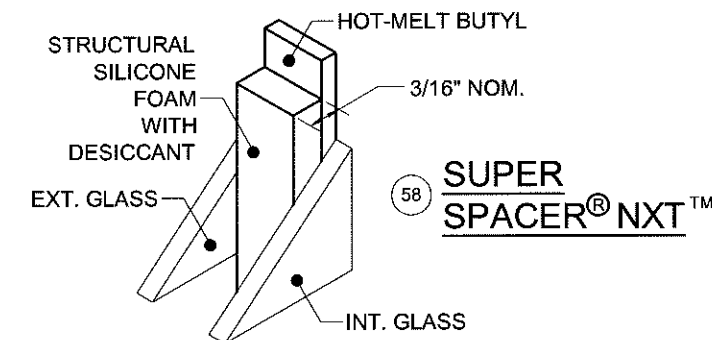
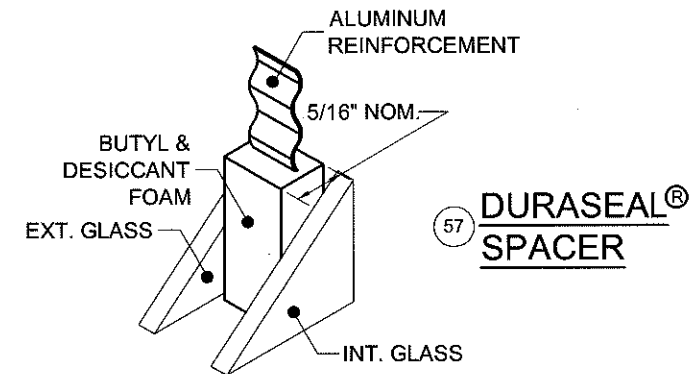
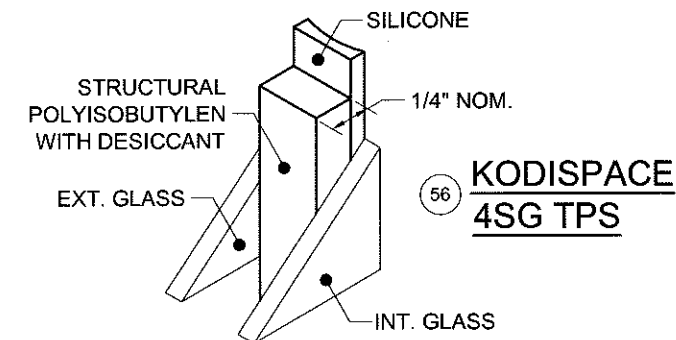
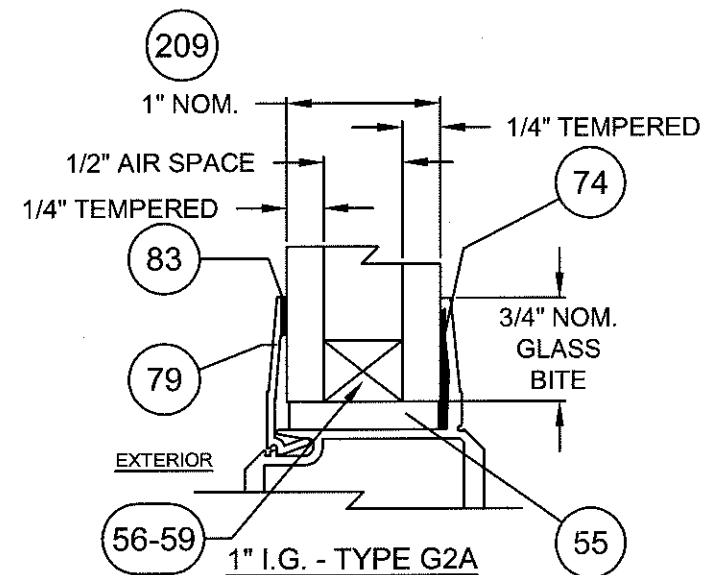
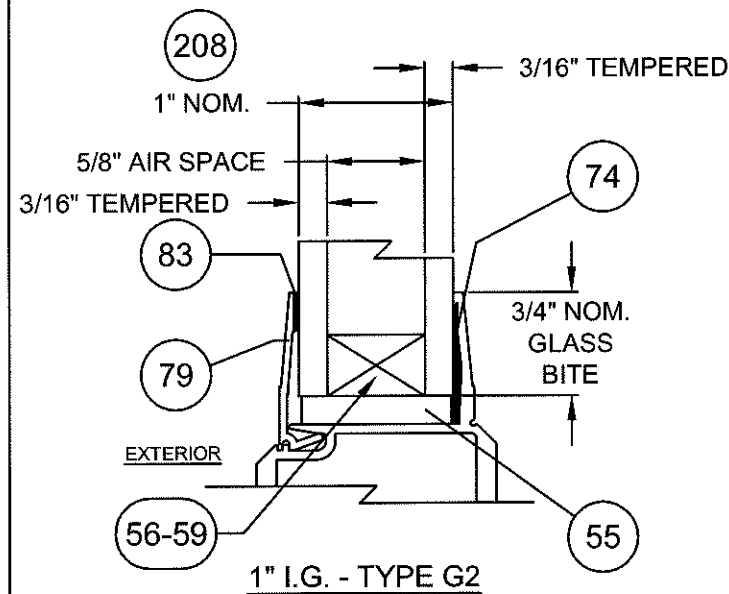
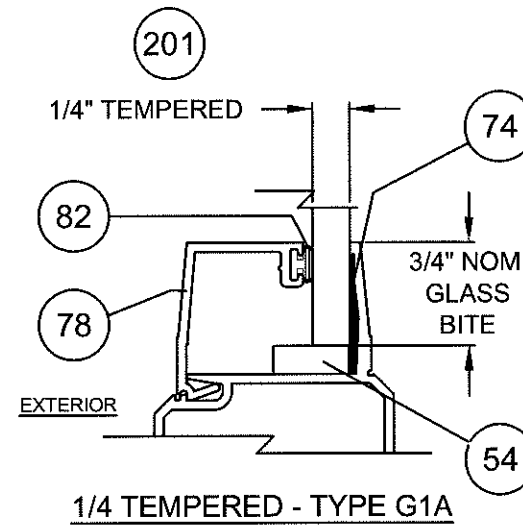
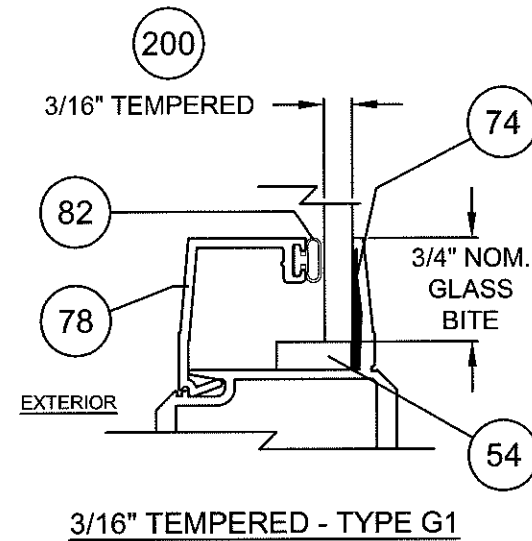
1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274



Description:	ELEVATIONS			
Title:	SERIES 670 H.P. ALUM. SGD - NON-IMPACT			
Series/Model:	Scale:	Sheet:	Drawing No.	Rev.
SGD670 H.P.	NTS	2 of 10	PGT0003	E

A. LYNN MILLER, P.E.
P.E.# 58705



Part #	Description	Material
56	Kommerling 4SG TPS Spacer System	See this Sheet for Materials
57	Quanex Super Spacer nXT with Hot Melt Butyl	
58	Quanex Duraseal Spacer	
59	Cardinal XL Edge Spacer	

REFERENCE TEST REPORTS: FTL-8717, 8968 & 8970

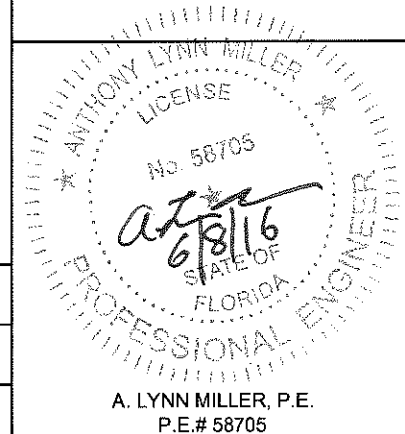
Revised By: JR	Date: 05/05/16	Revisions: E	ADDED SPACERS.
Revised By:	Date:	Revisions:	
Revised By:	Date:	Revisions:	
Drawn By: SMC	Date: 08/05/09	Checked By: RJA	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274



Description: GLAZING DETAILS				
Title: SERIES 670 H.P. ALUM. SGD - NON-IMPACT				
Series/Model: SGD670 H.P.	Scale: NTS	Sheet: 3 of 10	Drawing No: PGT0003	Rev: E

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 16-0629-04
Expiration Date 3/24/20
A. Lynn Miller
Professional Engineer



DESIGN PRESSURE AND ANCHORAGE- REINFORCEMENT- HIGH SILL RISER (4.00")

TABLE 1.

> HEAD & SILL (H&S) INTERLOCK & ASTRAGAL CLUSTER PLUS ANCHOR QTY. PER PANEL

> JAMB ANCHOR QTY.

3/16" TEMPERED (Mono. & I.G.U.)

GLASS TYPE: G1 & G2

1/4" TEMPERED (Mono. & I.G.U.)

GLASS TYPE: G1A & G2A

Anchor Types:

1) *1/4" ELCO ULTRACON (FORMERLY TAPCON)

2) *1/4" SS4 CRETE-FLEX

3) *5/16" ULTRACON

4) *#12 STEEL SCREW (G5)

* SEE ANCHORAGE NOTES 1 & 2 ON SHEET 1.

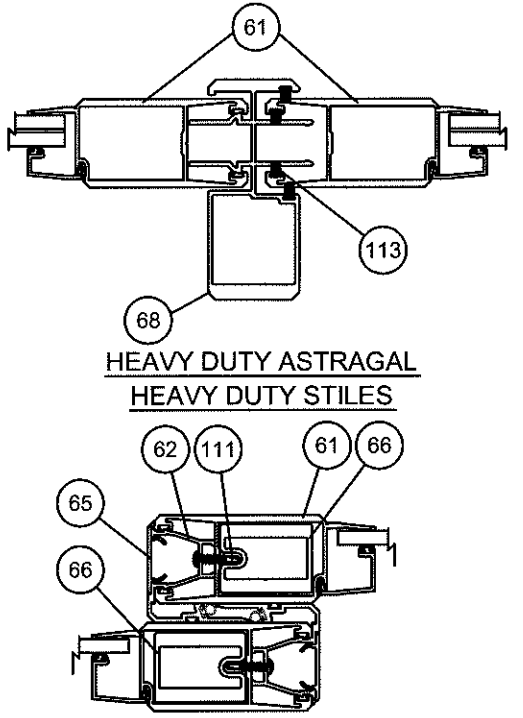
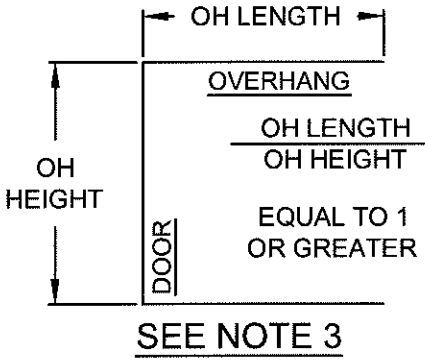
		UNIT HEIGHT																	
		80			84			90			96			102			108		
NOM. PANEL WIDTH	FRAME SIDE	1, 2 - CONC	3 - CONC	2, 4 - WOOD	1, 2 - CONC	3 - CONC	2, 4 - WOOD	1, 2 - CONC	3 - CONC	2, 4 - WOOD	1, 2 - CONC	3 - CONC	2, 4 - WOOD	1, 2 - CONC	3 - CONC	2, 4 - WOOD	1, 2 - CONC	3 - CONC	2, 4 - WOOD
GLASS TYPE - G1, G1A, G2, G2A		+90 -209.0			+90 -209.0			+90 -209.0			+90 -209.0			+90 -205.3			+90 -192.5		
24	Anchors	H&S			H&S			H&S			H&S			H&S			H&S		
	JAMB	C6+2	C6+2	C7+2	C6+2	C6+2	C7+2	C6+2	C6+2	C7+2	C6+2	C6+2	C8+2	C6+2	C6+2	C8+2	C6+2	C6+2	C8+2
GLASS TYPE - G1, G1A, G2, G2A		+90 -209.0			+90 -209.0			+90 -197.1			+90 -182.5			+90 -169.9			+90 -159.0		
30	Anchors	H&S			H&S			H&S			H&S			H&S			H&S		
	JAMB	C6+2	C6+2	C8+2	C6+2	C6+2	C8+2	C6+2	C6+2	C8+2	C6+2	C6+2	C8+2	C6+2	C6+2	C8+2	C6+2	C6+2	C8+2
GLASS TYPE - G1, G1A, G2, G2A		+90 -171.0			+90 -164.0			+90 -157.0			+90 -151.0			+90 -146.0			+90 -136.9		
36	Anchors	H&S			H&S			H&S			H&S			H&S			H&S		
	JAMB	C6+2	C6+2	C7+2	C6+2	C6+2	C7+2	C6+2	C6+2	C8+2	C6+2	C6+2	C8+2	C6+2	C6+2	C8+2	C6+2	C6+2	C8+2
GLASS TYPE - G1		+90 -153.0			+90 -142.0			+90 -128.0			+90 -118.0			+90 -110.0			+90 -104.0		
GLASS TYPE - G1A, G2, G2A		+90 -153.0			+90 -142.0			+90 -128.0			+90 -118.0			+90 -110.0			+90 -121.4		
42	Anchors	H&S			H&S			H&S			H&S			H&S			H&S		
	JAMB	C6+2	C6+2	C7+3	C6+2	C6+2	C7+3	C6+2	C6+2	C7+2	C6+2	C6+2	C7+2	C6+2	C6+2	C7+2	C6+2	C6+2	C8+2
GLASS TYPE - G1		+90 -151.0			+90 -140.0			+90 -124.0			+90 -113.0			+90 -103.0			+90 -94.2		
GLASS TYPE - G1A, G2, G2A		+90 -151.0			+90 -140.0			+90 -124.0			+90 -113.0			+90 -118.5			+90 -110.0		
48	Anchors	H&S			H&S			H&S			H&S			H&S			H&S		
	JAMB	C6+2	C6+2	C8+4	C6+2	C6+2	C8+3	C6+2	C6+2	C7+3	C6+2	C6+2	C7+3	C6+2	C6+2	C8+3	C6+2	C6+2	C8+3
GLASS TYPE - G1		+90 -151.0			+90 -140.0			+90 -124.0			+90 -113.0			+90 -103.0			+90 -94.2		
GLASS TYPE - G1A, G2, G2A		+90 -151.0			+90 -140.0			+90 -124.0			+90 -113.0			+90 -118.5			+90 -110.0		

1. POSITIVE PRESSURES IN TABLE ARE BASED ON THE USE OF THE 4" SILL.
2. WHEN USING THE 2 1/2" SILL, POSITIVE DP IS 46.67 PSF MAX. AND WITH THE 3 1/4" SILL, POSITIVE PRESSURES IS 60.0 PSF MAX. (NEGATIVE PRESSURES UNCHANGED). SEE TABLE 1A ON THIS SHEET.
3. 2 1/2", 3 1/4" AND 4" SILL HEIGHTS ARE TESTED FOR WATER INFILTRATION WHEREAS THE 1 1/2" SILL IS NOT AND MUST ONLY BE USED WHERE WATER RESISTANCE IS NOT REQUIRED. POSITIVE DESIGN PRESSURES SHOWN IN TABLE 1 MAY BE USED WHEN THE DOOR IS PROTECTED BY AN OVERHANG COMPLYING WITH THE FLORIDA BUILDING CODE (SEE ADJACENT DIAGRAM); THIS CONDITION IS NOT RATED FOR WATER INFILTRATION.
4. SEE SHEET 6 FOR ANCHORAGE SPACING AND EMBEDMENT INFORMATION.
5. DOOR SIZE TO COMPLY WITH FBC EGRESS REQUIREMENTS.

DLO WIDTH = NOM. PANEL WIDTH - 7"
DLO HEIGHT = NOM. PANEL HEIGHT - 8.25"

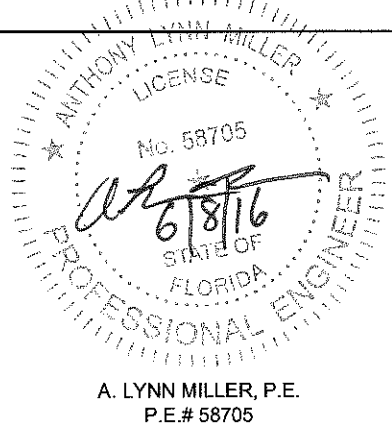
○ = EXAMPLE ON SHEET 5

TABLE 1A	
SILL HT. VS POS. DP	
SILL RISE HEIGHT	(+) DESIGN LOAD
FLUSH 1-1/2"	N/A
LOW 2-1/2"	+ 46.67 PSF
MED 3-1/4"	+ 60.0 PSF
HIGH 4"	+ 90.0 PSF
SEE NOTES 1-3	



ALL INTERLOCKS TO BE REINFORCED

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 16-0629.04
Expiration Date 3/24/20
[Signature]
Product Control



Revised By:	Date:	Revisions:
Revised By:	Date:	Revisions:
Revised By:	Date:	Revisions:
Drawn By:	Date:	Checked By:
SMC	8/5/09	

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274



Description:		DP AND ANCHORAGE CHART	
Title:		SERIES 670 H.P. ALUM. SGD - NON-IMPACT	
Series/Model:	Scale:	Sheet:	Drawing No.
SGD670 H.P.	NTS	4 of 10	PGT0003
Rev:		E	

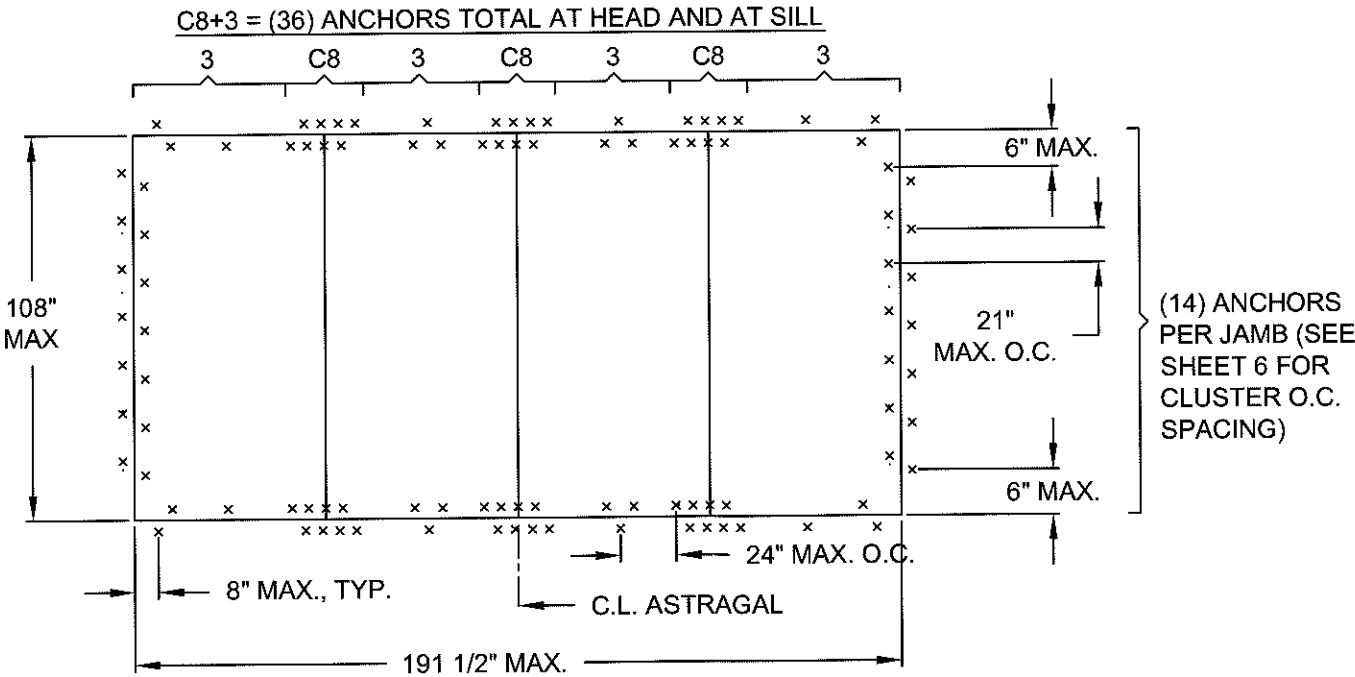
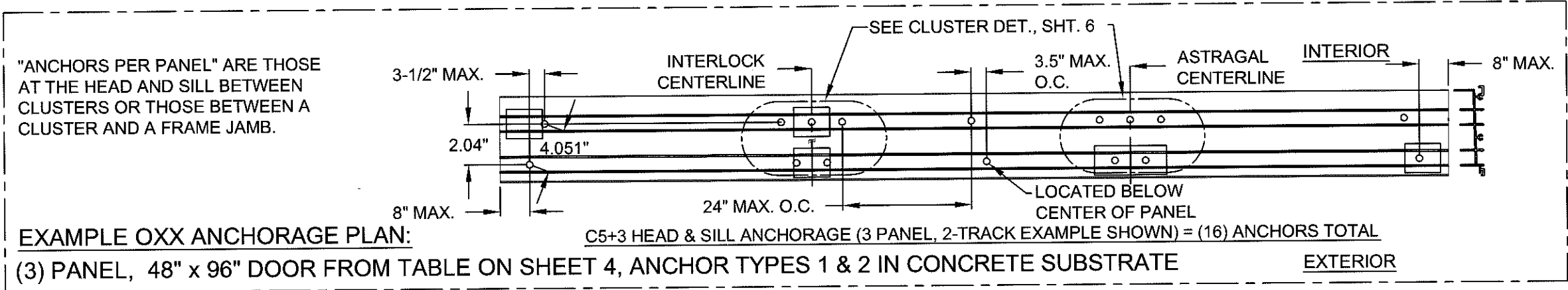
A. LYNN MILLER, P.E.
P.E.# 58705

ANCHORAGE REQUIREMENTS NOTES:

1. APPROVED ANCHOR TYPES: 1) 1/4" ELCO ULTRACON (FORMERLY TAPCON) 2) 1/4" ELCO SS4 CRETE-FLEX 3) 5/16" ULTRACON 4) #12 STEEL SCREW (G5)
2. ANCHOR LOCATION SPACING FOR ANCHOR QUANTITIES SPECIFIED IN TABLE 1 ON SHEET 4:

HEAD & SILL..... 8" MAX. FROM FRAME CORNERS. USE SPECIFIED CLUSTER FROM TABLE ON SHEET 4 AT EACH INTERLOCK AND ASTRAGAL LOCATION, PLUS SPECIFIED QUANTITY OF ADDITIONAL INTERMEDIATE ANCHORS PER PANEL (THE 8" FROM CORNER ANCHORS CAN BE INCLUDED).
ADDITIONAL ANCHORS 24" MAX. ON CENTER.
SEE EXAMPLE ANCHORAGE PLANS BELOW AND EXAMPLE CLUSTERS AT ASTRAGAL / INTERLOCKS ON SHEET 6.

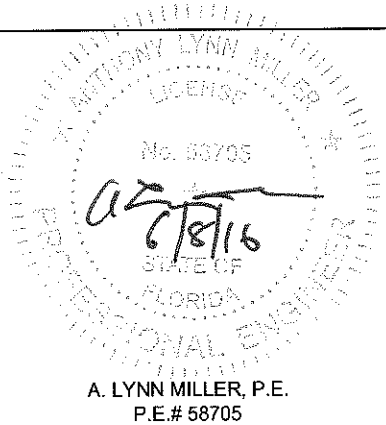
JAMBS..... 6" MAX. FROM BOTTOM AND 21" MAX. O.C. UTILIZING JAMB ANCHOR QUANTITIES FROM TABLE ON SHEET 4.



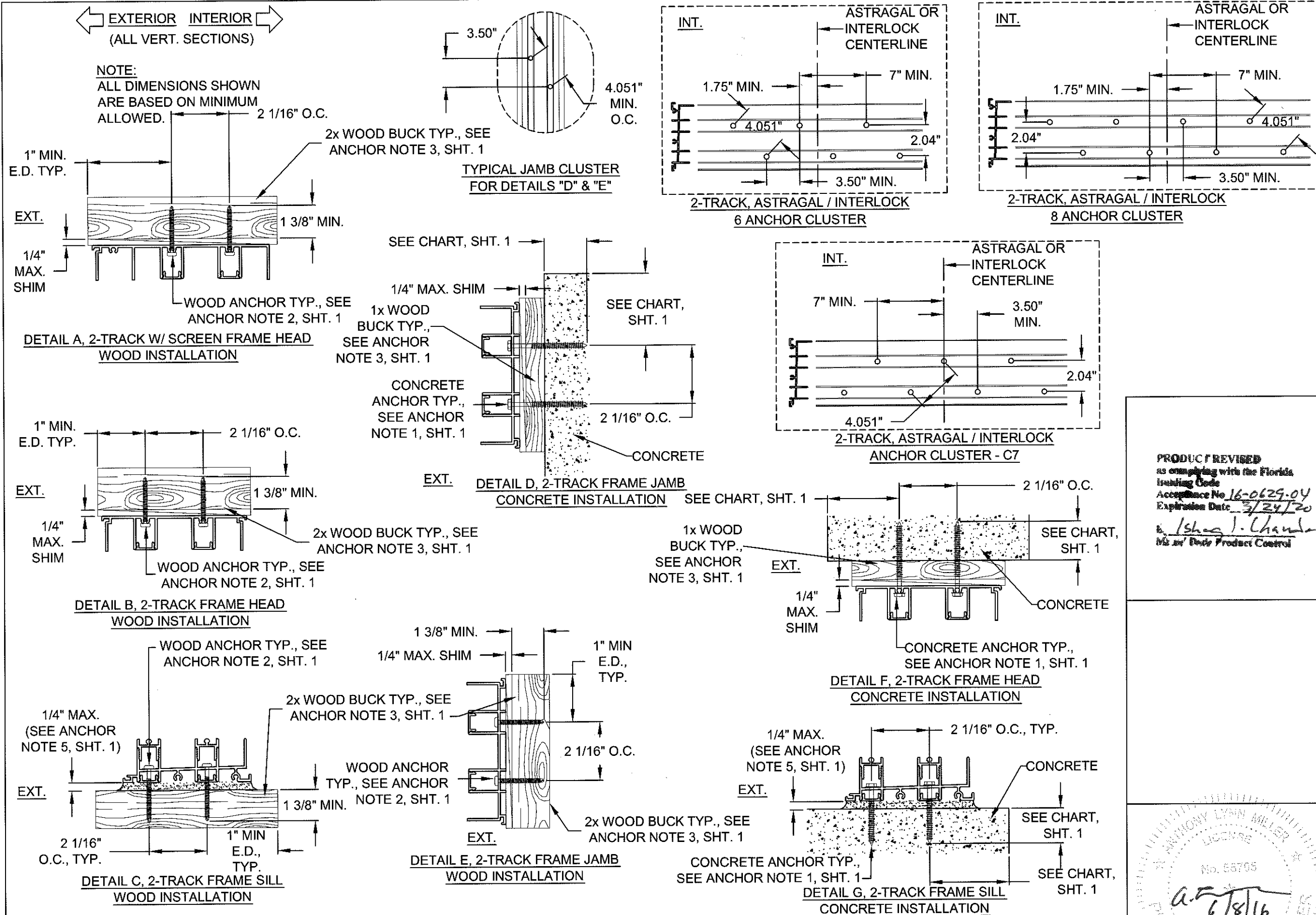
EXAMPLE OXXO ANCHORAGE PLAN:

(4) PANEL, 48" x 108" DOOR FROM TABLE ON SHEET 4, ANCHOR TYPES 2 & 4 IN WOOD SUBSTRATE

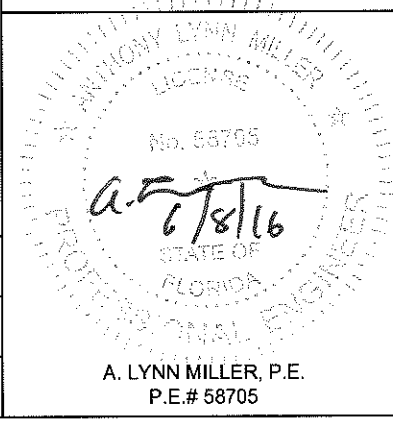
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By: [Signature]
Initial Date Product Control



Revsd By:	Date:	Revisions:		1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275	Description: ANCHORAGE SPACING & EXAMPLE PLANS
Revsd By:	Date:	Revisions:		P.O. BOX 1529 NOKOMIS, FL 34274	Title: SERIES 670 H.P. ALUM. SGD - NON-IMPACT
Revsd By:	Date:	Revisions:			Series/Model: SGD670 H.P.
Drawn By: SMC	Date: 08/05/09	Checked By: RJA	Date:		Scale: NTS
					Sheet: 5 of 10
					Drawing No. PGT0003
					Rev: E

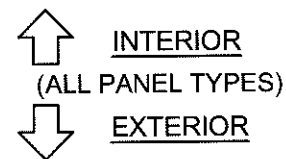


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Shang J. Chandra
Vice President Product Control

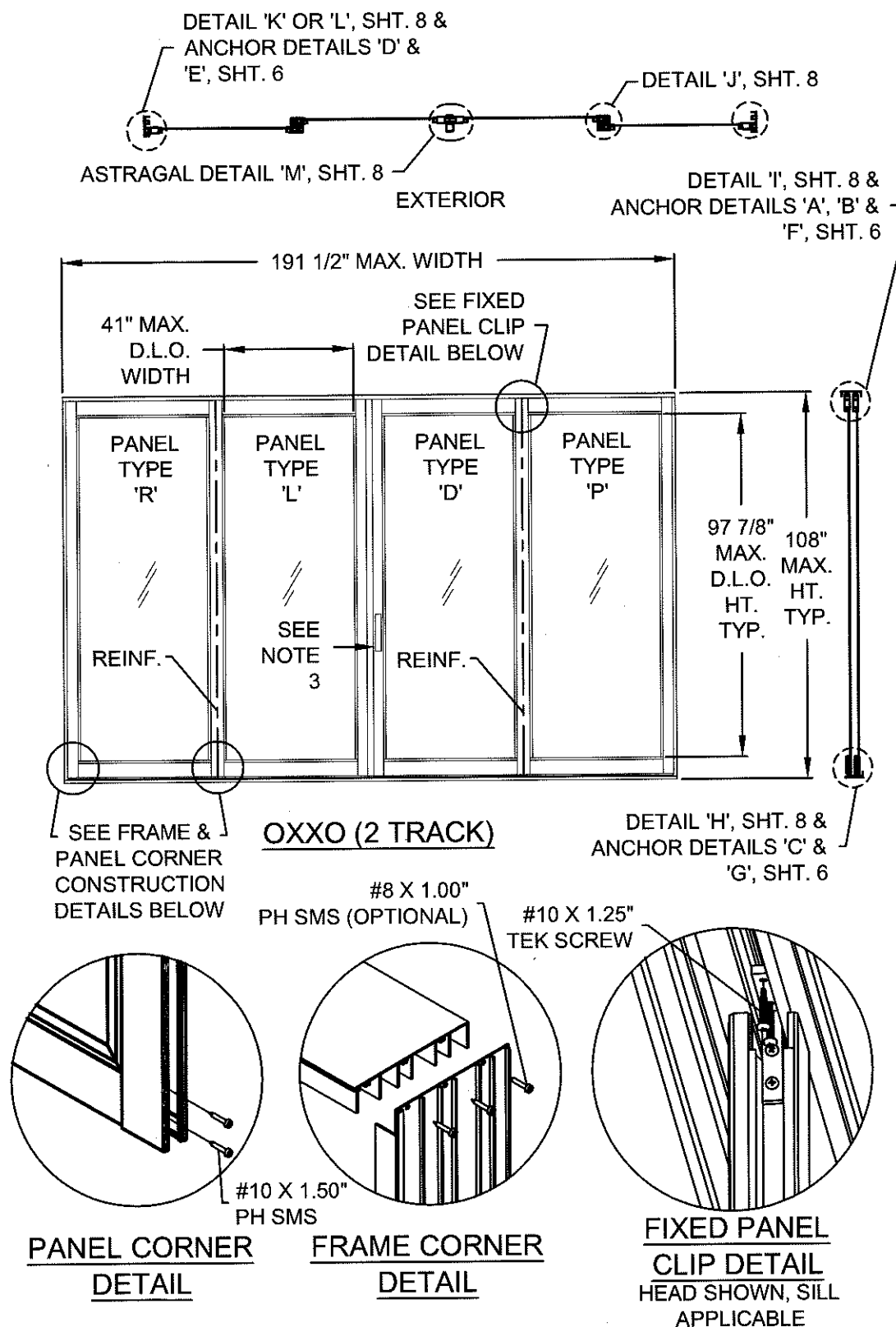


Revised By:	Date:	Revisions:		1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274		Description: ANCHORAGE, EXAMPLE CLUSTERS				
Revised By:	Date:	Revisions:				Title: SERIES 670 H.P. ALUM. SGD - NON-IMPACT				
Revised By:	Date:	Revisions:				Series/Model: SGD670 H.P.	Scale: NTS	Sheet: 6 of 10	Drawing No. PGT0003	Rev: E
Drawn By:	Date:	Checked By:	Date:							
SMC	08/05/09	RJA								

PANEL LETTER			
K	SINGLE INTERLOCK		LOCKSTILE
A	SINGLE INTERLOCK		LOCKSTILE
D	LOCKSTILE		SINGLE INTERLOCK
M	LOCKSTILE		SINGLE INTERLOCK
L (BOX OUT)	SINGLE INTERLOCK		ASTRAGAL OUT
LR (BOX OUT)	ASTRAGAL OUT		SINGLE INTERLOCK
N (BOX OUT)	ASTRAGAL IN		SINGLE INTERLOCK
C (BOX IN)	SINGLE INTERLOCK		ASTRAGAL IN
P	SINGLE INTERLOCK		FIXED LOCKSTILE
R	FIXED LOCKSTILE		SINGLE INTERLOCK
T (BOX OUT)	ASTRAGAL OUT		FIXED LOCKSTILE
T (BOX IN)	ASTRAGAL IN		FIXED LOCKSTILE
S (BOX OUT)	FIXED LOCKSTILE		ASTRAGAL OUT
S (BOX IN)	FIXED LOCKSTILE		ASTRAGAL IN



NOTE:
REINFORCEMENT REQUIRED AT ALL INTERLOCKS.



- NOTES:** 1. SEE THIS SHEET FOR INDIVIDUAL PANEL CONFIGURATIONS. MAX. NOMINAL PANEL WIDTH = 48". SEE SHT. 8 FOR SECTION DETAILS AND SHTS. 4-6 FOR ANCHORAGE DETAILS.
2. MAX. DLO WIDTH = 41" MAX. MAX. DLO HEIGHT = 97 7/8" MAX.
3. (1) LOCK (ITEMS 75 & 107-110) AT EACH LOCKSTILE, LOCKING INTO KEEPER (ITEM 103) AT FRAME JAMB OR ASTRAGAL.

NOTE:
1. MAXIMUM NOMINAL PANEL WIDTH FOR ALL PANEL CONFIGURATIONS EQUALS 48"

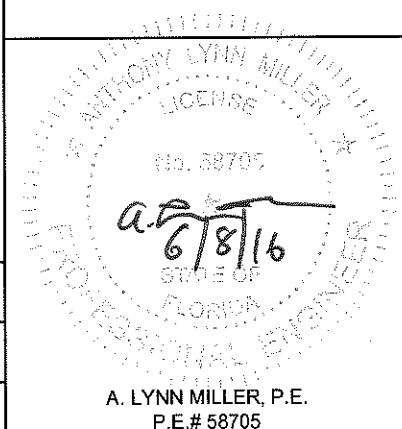
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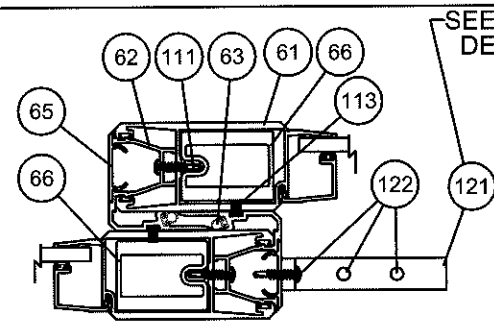
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Revised By:	Date:	Revisions:	
Revised By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:
SMC	08/05/09	RJA	

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

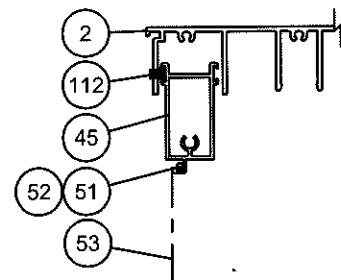


Description:	PANEL TYPES / EXAMPLE ELEVATIONS			
Title:	SERIES 670 H.P. ALUM. SGD - NON-IMPACT			
Series/Model:	SGD670 H.P.	Scale:	NTS	Sheet: 7 of 10
Drawing No.	PGT0003	Rev:	E	

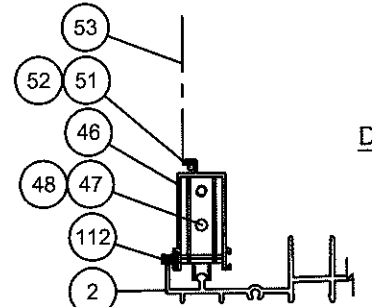




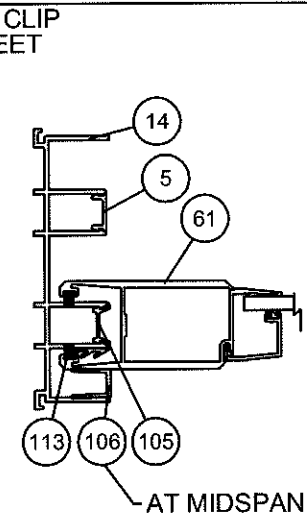
ALL REINFORCED INTERLOCK
DETAIL 'J'



DETAIL 'N' SCREEN
AT HEAD

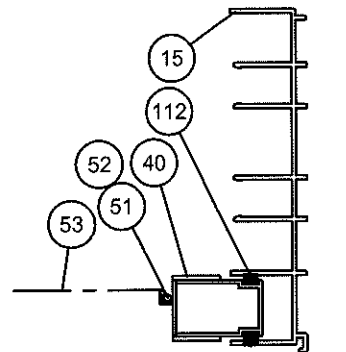


DETAIL 'O' SCREEN
AT SILL

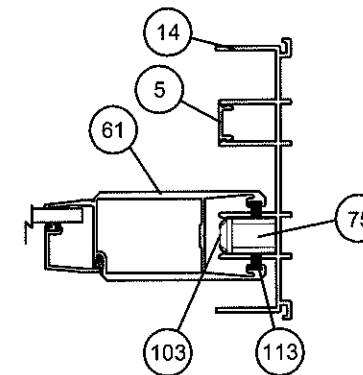


DETAIL 'K' (FIXED PANEL)
AT MIDSPAN

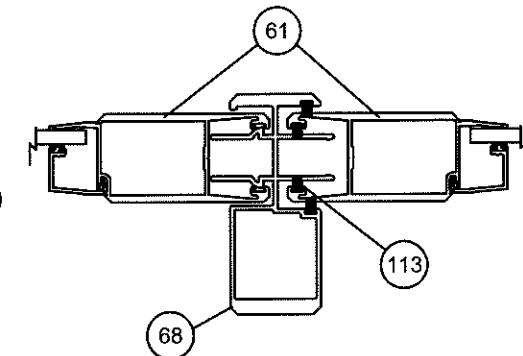
↑ INTERIOR
(ALL HORIZ. SECTIONS)
↓ EXTERIOR



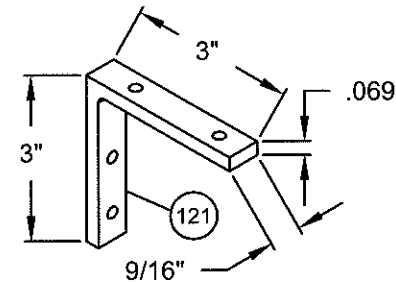
DETAIL 'P' SCREEN
AT JAMB



DETAIL 'L'



ASTRAGAL
DETAIL 'M'

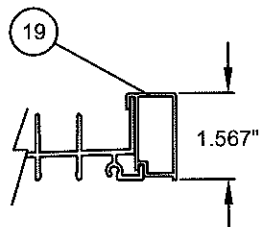


FIXED PANEL CLIP REQ'D AT TOP
(HEAD) & BOTTOM (SILL) OF FIXED "O"
PANELS. SEE SECTION "J" THIS SHT. &
FIXED PANEL CLIP DETAIL ON SHT. 7

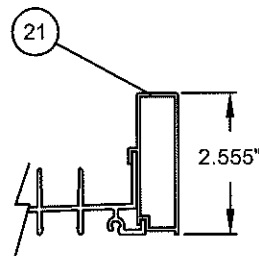
SILL RISERS OPTIONS

(SEE D.P. LIMIT TABLE 1A, SHEET 4)

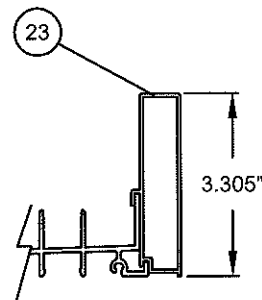
← EXTERIOR INTERIOR →
(ALL VERT. SECTIONS)



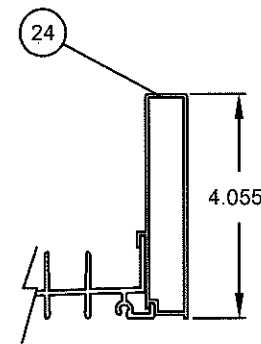
FLUSH BOX SILL RISER



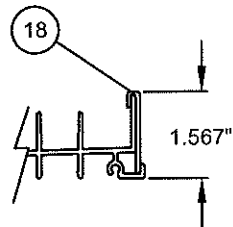
LOW BOX SILL RISER



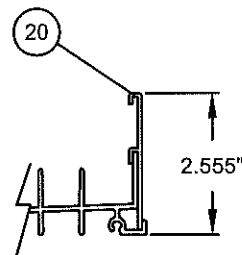
MEDIUM BOX SILL RISER



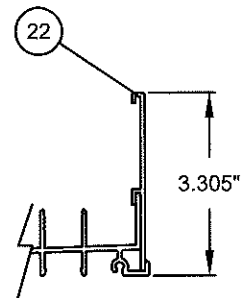
HIGH BOX SILL RISER



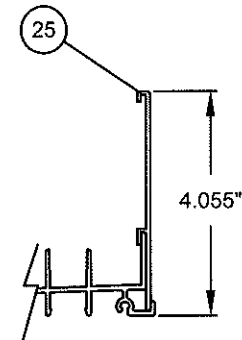
FLUSH FLAT SILL RISER



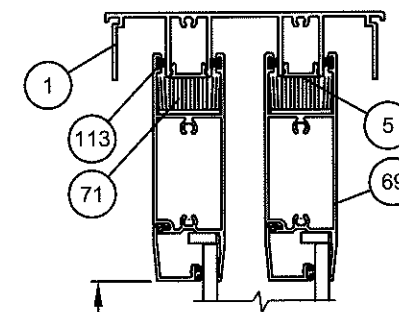
LOW FLAT SILL RISER



MEDIUM FLAT SILL RISER



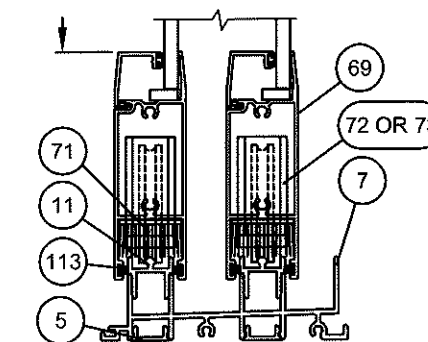
HIGH FLAT SILL RISER



DETAIL 'I'

EXT.

97 7/8"
MAX.
DLO
TYP.



DETAIL 'H'

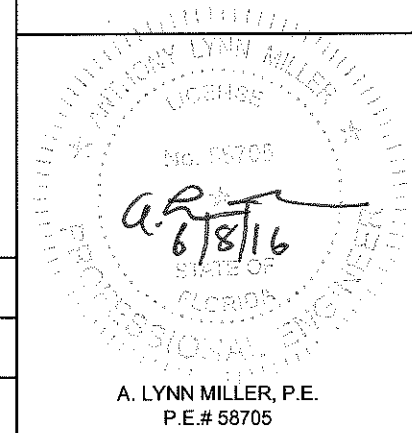
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Building Code
Acceptance No. 16-0629-04
Expiration Date 3/24/20
A. Lynn Miller, P.E.
Product Control

Revised By:	Date:	Revisions:
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Revised By:	Date:	Revisions:
Drawn By:	Date:	Checked By:
SMC	08/05/09	

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274



Description:	VERTICAL & HORIZONTAL SECTION DETAILS				
Title:	SERIES 670 H.P. ALUM. SGD - NON-IMPACT				
Series/Model:	Scale:	Sheet:	Drawing No.	Rev.	
SGD670 H.P.	NTS	8 of 10	PGT0003	E	



ITEM	PGT Dwg. #	PGT. #	Description
1	17306	617306	2-TRACK HEAD
2	17303	617303	2-TRACK HEAD WITH SCREEN RAIL
5	17314	617314	FRAME SCREW COVER
6	17317	617317	FRAME HEAD/JAMB ADD-ON
7	17304	617304	2-TRACK SILL
8	17301	617301	2-TRACK SILL WITH SCREEN RAIL
11	17313	617313	FRAME SILL TRACK INSERT
12	17315	617315	FRAME SILL SCREEN ADD-ON
14	17305	617305	2-TRACK JAMB
15	17302	617302	2-TRACK JAMB WITH SCREEN RAIL
18	17322	617322	SILL RISER - 0
19	17319	617319	SILL RISER - 0 HOLLOW
20	17321	617321	SILL RISER - LOW FLAT
21	17318	617318	SILL RISER - LOW HOLLOW
22	17355	617355	SILL RISER - MED FLAT
23	17354	617354	SILL RISER - MED HOLLOW
24	17320	617320	SILL RISER - HIGH HOLLOW
25	17323	617323	SILL RISER - HIGH FLAT

40	4319	612258	SCREEN SIDE RAIL - LOCKSTILE
41		7LOCKWGSK	SCREEN LOCKSET
42		41818	SCREEN KEEPER SPACER SET
43	8152	68152	SCREEN INTERLOCK ADAPTER
44	4428	64428	SCREEN DOUBLE INTERLOCK
45	4317	612256	SCREEN TOP RAIL
46	4318	612257	SCREEN BOTTOM RAIL
47	668	7SRAZ	STANDARD ROLLER
48	668	7SRAX	STANDARD ROLLER - ST. STL
49	4344	64344	SCREEN ASTRAGAL
50	17349	617349	OXO SCREEN ASTRAGAL ADAPTER
51	1692	61692	SCREEN SPLINE - .165
52	1694	61694	SCREEN SPLINE - .150
53		61816C20	SCREEN CLOTH
54	1725		1/2" x 4" x 1/16" SITTING BLOCK
55	1726		1" X 4" X 1/16" SITTING BLOCK

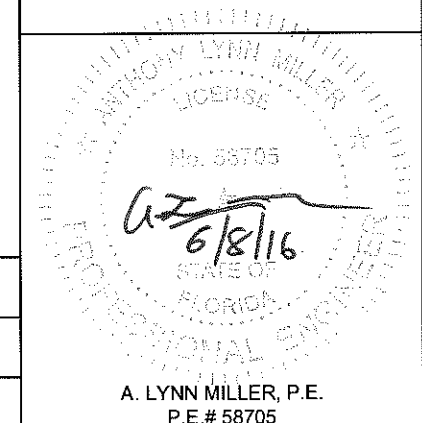
200		GLASS	3/16 TEMPERED
201		GLASS	1/4 TEMPERED
208		GLASS	IG 3/16-3/16 FULLY TEMPERED
209		GLASS	IG 1/4-1/4 FULLY TEMPERED

NOTE: ALL ALUMINUM = 6063-T6

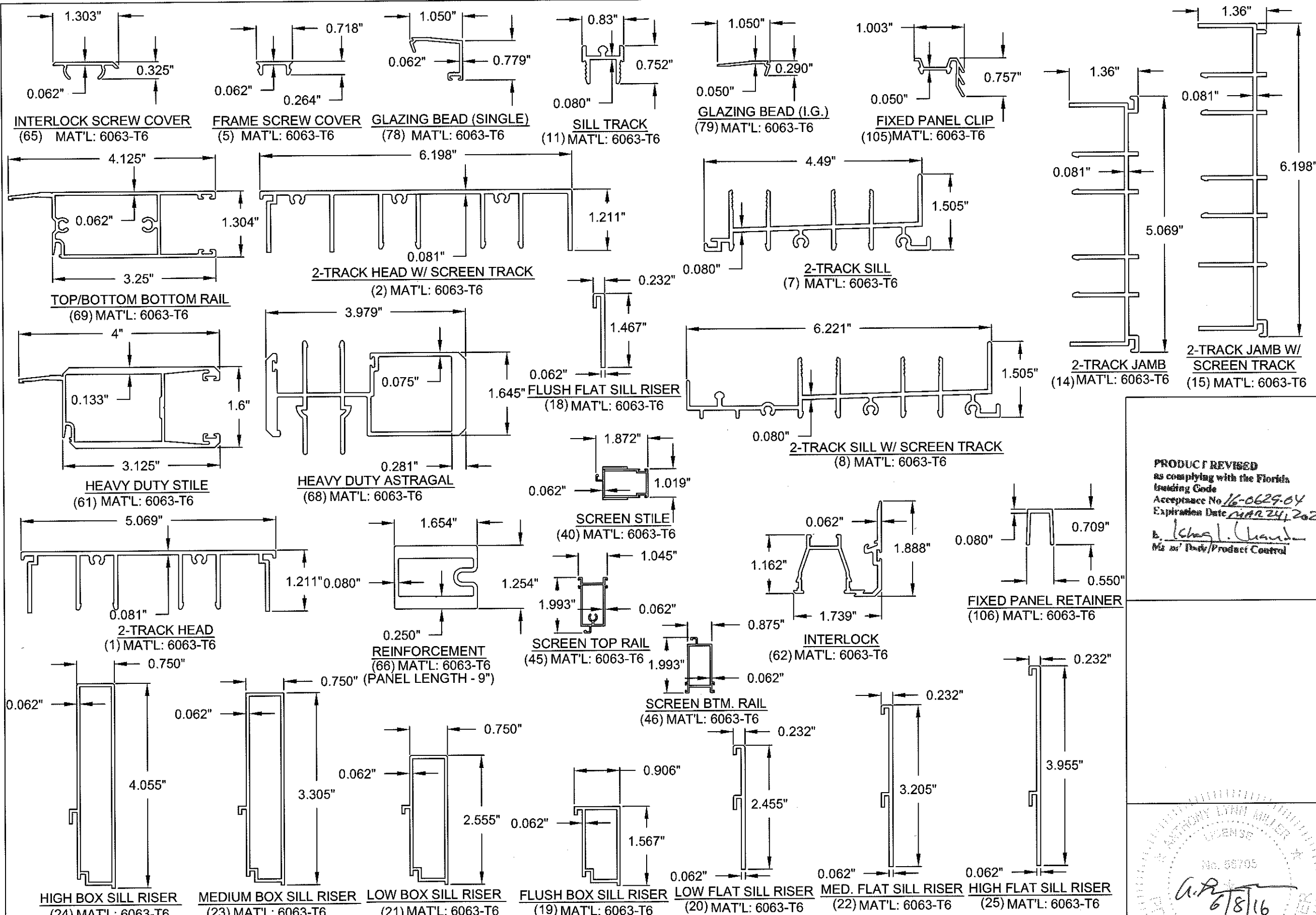
ITEM	PGT Dwg. #	PGT. #	Description
61	17326	617326	PANEL STILE (HEAVY DUTY)
62	17327	617327	INTERLOCK ADAPTOR
63	1225	6TP248	VINYL BULB WSTP. - THIN (INSIDE INTERLOCK)
64	1729	71729	SILL END WEATHERSTRIP PAD
65	17328	617328	INTERLOCK SCREW COVER
66	17346	617346	INTERLOCK ALUM REINF. (PANEL - 9")
68	17339	617339	HEAVY DUTY ASTRAGAL
69	17324	617324	TOP & BOTTOM RAIL
70	17350	417350	WEATHERSTRIP EXTENSION (INJECTION MOLDED)
71	1695	71695	1 1/2" X 1" X 3/4" HIGH FIN SEAL DUST PLUGS
72	8153	78153X	TANDEM ST. STL. ROLLER ASSY.
73	8153	78153N	TANDEM NYLON ROLLER ASSY.
74		SILICONE	DOW 899 OR 995
75	8185	78185X	GEMINI MORTICE 3-PLY LOCK W/LONG TRIM PLATE
76		71032X1FPFX	#10-32 X 1" FL. SS SCREW W/ TYPE "F" TIP
77		7103239	10-32 STEEL ZINC U-NUT
78	17358	617358	3/16 & 1/4 OGEE BEAD HORIZONTAL
79	17357	617357	1" IG BEAD HORIZONTAL
82	1224	6TP247K	VINYL BULB WEATHERSTRIP
83		IGTAPE	1/2"X 1/16" SINGLE SIDE ADHESIVE TAPE FOR IG BEAD

100	8052	48052	ROLLER ADJ. HOLE PLUG
101		72087	JAMB BUMPER
102	1696	71696	DUST PLUG
103	8186	78186X	1" KEEPER
104	653	7SDKEEP	SCREEN LOCK KEEPER
105	17344	617344	FIXED PANEL CLIP - 6" LONG
106	17352	617352	EXTERIOR FIXED PANEL RETAINER
107	1739	71739	HANDLE KIT - INTERIOR RAISED WITH THUMB TURN
108	1740	71740	HANDLE KIT - RAISED EXTERIOR HANDLE
109	1731	78162SN	HANDLE KIT - RECESSED INTERIOR WITH THUMB TURN
110	1732	78178	HANDLE KIT - RECESSED EXTERIOR PULL
111		710X34PPSDAX	#10 X 3/4" PH. PN. TEK - S.S.
112	1235	67S16	WSTP, .270 X .170 - FIN SEAL
113	1712	64066	.187 X .230 FINSEAL
114		710X115PPX	#10X 1 1/2"
115		710XPPT	#10X 1"
116		720X1X	#14-20 X 1" ST. STL.
117		720X112X	#14-20 X 1.5" ST. STL.
121	17353		"O" PANEL BRACKET
122			#10 X 1 1/4" TEK SCREW

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Acceptance No 16-0629.04
Expiration Date 3/24/20
[Signature]
A. Lynn Miller, P.E.



Revised By:	Date:	Revisions:		1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274		Description: PARTS LIST				
Revised By:	Date:	Revisions:				Title: SERIES 670 H.P. ALUM. SGD - NON-IMPACT				
Revised By:	Date:	Revisions:				Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
Drawn By:	Date:	Checked By:	Date:			SGD670 H.P.	NTS	9 of 10	PGT0003	E
SMC	08/05/09	RJA								



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Expiration Date MAR 24, 2020
B. [Signature]
Mfg. or Tech/Product Control

ANTHONY LYNN MILLER
LICENSE
No. 58705
6/8/16
STATE OF
FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
P.E.# 58705

Revised By:	Date:	Revisions:	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274		Description: EXTRUSIONS		
Revised By:	Date:	Revisions:			Title: SERIES 670 H.P. ALUM. SGD - NON-IMPACT		
Revised By:	Date:	Revisions:			Series/Model:	Scale:	Sheet:
Revised By:	Date:	Revisions:			SGD670 H.P.	NTS	10 of 10
Drawn By:	Date:	Checked By:	Date:	Drawing No. PGT0003			
SMC	08/05/09	RJA		Rev: E			